



# Geon™ Vinyl Rigid Extrusion L6181

## Rigid Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • High Impact Resistance		
Uses	• General Purpose • Profiles		
Forms	• Pellets		
Processing Method	• Extrusion		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.42	1.42	ASTM D792
PVC Cell Classification	16364	16364	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>2</sup>	479000 psi	3300 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	6490 psi	44.7 MPa	ASTM D638
Flexural Modulus	450000 psi	3100 MPa	ASTM D790
Flexural Strength	12100 psi	83.6 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	23 ft·lb/in	1200 J/m	
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	3.5 ft·lb/in	190 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	3.7 ft·lb/in	200 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) <sup>3</sup>	1.46 in·lb/mil	64.9 J/cm	
73°F (23°C) <sup>4</sup>	3.57 in·lb/mil	159 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	83	83	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	158 °F	70.0 °C	
CLTE - Flow	3.5E-5 in/in/°F	6.3E-5 cm/cm/°C	ASTM D696
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Good	Good	

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

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**Notes**

- <sup>1</sup> Typical values are not to be construed as specifications.

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- <sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

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- <sup>3</sup> Procedure A, C.125 Dart

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- <sup>4</sup> Procedure B, C.125 Dart

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